

RHS/SHS/CHS  
Nominal Size (mm)

PackFrom	PackTo	d / do	b	t	L	Specification	Grade	Product Description
22253M10008	22253M10010	100.0	100.0	2.5	Any	AS/NZS AS1163 : 2016	C350L0	Painted 100x100x2.5

Heat No.	Steel Supplier	Testing Authority/NATA (ILAC) No			Steel Chemical Analysis																Mechanical Test Results (Orientation-"L")										
		Tensile	Impact	Chemical	Analysis Type "L"/"P"	Testing Report No	C	P	Mn	Si	S	Ni	Cr	Mo	Cu	Al	Ti	Nb	V	B	CE	SiE	Testing Report No-Sample ID	Condition	Tensile Test			Impact Test at 0°C			
							(% x 100)	YS	TS	E	1	2	3	Avg																	
7842969	Australia-BSL	VTS/19968		BSL/632	L	C37345	15.4	1.2	73	0.6	1	1.1	2.1	0.2	3.2	4	<0.2	0.1	<0.3	<0.03	28	4	22-360/7-26423	A	385	478	32				

**Notes:**

- CE=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15; 2) SiE=Si+2.5P; 3) Gauge Length for E= 5.65vSo; 4) Impact test piece thickness is 5 mm;
- For t less than 6 mm L0 properties derived as per Cl 9.4.2.3 (b) of AS/NZS 1163; 6) "L" = LADLE, "P" = PRODUCT
- ALS=Australian Laboratory Services Industrial; VTS= Victorian Testing Inspection Services P/L; SS=Spectrometer Services Pty Ltd; BSL=Bluescope Steel;
- The production date in the format yyddd constitutes the first 5 digits of the pack number and is printed on each length;
- The steel is made by basic oxygen or an electric arc process and is fully killed, continuously cast and fine grained. The strip was hot rolled at the hot strip mill.
- Statistical sampling to AS1163 Cl B3.2.
- Tensile test performed to AS1391, impact test- to AS1544.2



# Product Test Certificate

**221469**

Certificate Number

**14/09/2022**

Date



CERT NO.  
**161104**

## Packs covered by this certificate

Heat	Pack Numbers
7842969	22253M10008 22253M10009 22253M10010

Australian Pipe and Tube confirms that products listed above were manufactured, tested, and supplied in full compliance with the specifications quoted in this certificate.

Authorized signatory: **MIKE DOUBLEDAY**  
**MANAGER**