Product Test Certificate

161057 Certificate Number

20/04/2016 Date

AUSTRALIAN PIPE & TUBE

PackFrom	PackTo	RHS/SHS/CHS Nominal Size (mm) d /do	b	t	L	Specification	Grade	Product Description
16103M10061	16103M10063	75	75	6	Any	AS1163	C350L0	Painted 75x75x6.0

Heat No.	Steel Supplier	Testing Authority/NATA (ILAC) No			Steel Making Process	Steel Chemical Analysis (% x100) As supplied by Steelmaker ("L")															Mechanical Test Results (Orientation-"L")								
																					Testing Report No-Sample ID	Condition	Tensile Test			Impact Test at 0°C			
		Tensile	Impact	Chemical		C	P	Mn	Si	S	Ni	Cr	Mo	Cu	Al	Ti	Nb	V	B	CE	SiE			YS	TS	E	1	2	3	Avg
																							MPa		%	Joules			
7474009	Australia-BSL	MTL/17279	MTL/17279	BSL/632	BO, CC + note 9	15	1.7	101	1.3	0.8	1.3	2.6	0.4	3.5	3.7	<0.2	1.6	0.3	0.03	33	6	T3140-5335	A	471	567	26	69	62	78	69.7

Notes:

1) CE=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15; **2)** SiE=Si+2.5P; **3)** Gauge Length for E= 5.65√So; **4)** Impact test piece thickness is 5 mm;

5) For t less than 6 mm L0 properties derived as per Cl 10.6.2.2 (b) of AS/NZS 1163; **6)** Data in the table refers to the samples representative for each line;

7) BO,SC= Basic Oxigen,Continuous (Slab) Casting; ALS=Australian Laboratory Services Industrial; MTL = Mec Test Laboratories; SS=Spectrometer Services Pty Ltd; BSL=Bluescope Steel;

8) The production date in the format yyddd constitutes the first 5 digits of the pack number and is printed on each length;

9) Information provided by BSL " STEEL FEED: IN ACCORDANCE WITH CLAUSES 6 AND 10.6.2.2 OF AS/NZS 1163:2009 THESE COILS WERE PRODUCED FROM ALUMINIUM FULLY KILLED, FINE GRAINED STEEL AND ALUMINIUM HAS BEEN USED AS THE GRAIN REFINING ELEMENT".

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Packs covered by this certificate

Heat	Pack Numbers
7474009	16103M10061 16103M10062 16103M10063

Australian Pipe Tube confirms that products listed above were manufactured, tested, and supplied in full compliance with the specifications quoted in this certificate.

Authorized signatory: R.Fisher